

**SEDIVER**

**TOUGHENED GLASS INSULATORS  
FOR HVAC APPLICATIONS**



Experts & Pioneers

USA - 2024

# Sediver, Experts and Pioneers in insulation technology

Sediver was established in 1898 in Saint-Yorre, France. Its history has been shaped by a series of innovations – and successes – that ultimately made Sediver what it is today: the partner of choice for utilities around the world.

We bring deep knowledge and on-the-ground experience in designing power lines and equipping them with high-quality toughened glass insulators suitable for all environments.

Our significant recurring investments in R&D have resulted in a level of technical know-how that is unique on the market. Today, we are proud of the relationships we have built with our customers around the world. Our mission is to give all people access to electricity while keeping environmental impacts as low as possible.

Supported by a worldwide network of Business Partners, we maintain the closest partnership with all our customers in more than 150 countries.

This catalog presents a selection of the Sediver® toughened glass insulator range of products answering the needs of American customers in term of technical standards (ANSI), best practices and environmental conditions. ANSI standard C29.2B sets the basic and minimum requirements for wet-process porcelain and toughened glass transmission suspension insulators. Sediver® toughened glass insulators meet and exceed the performance requirements of ANSI standard.



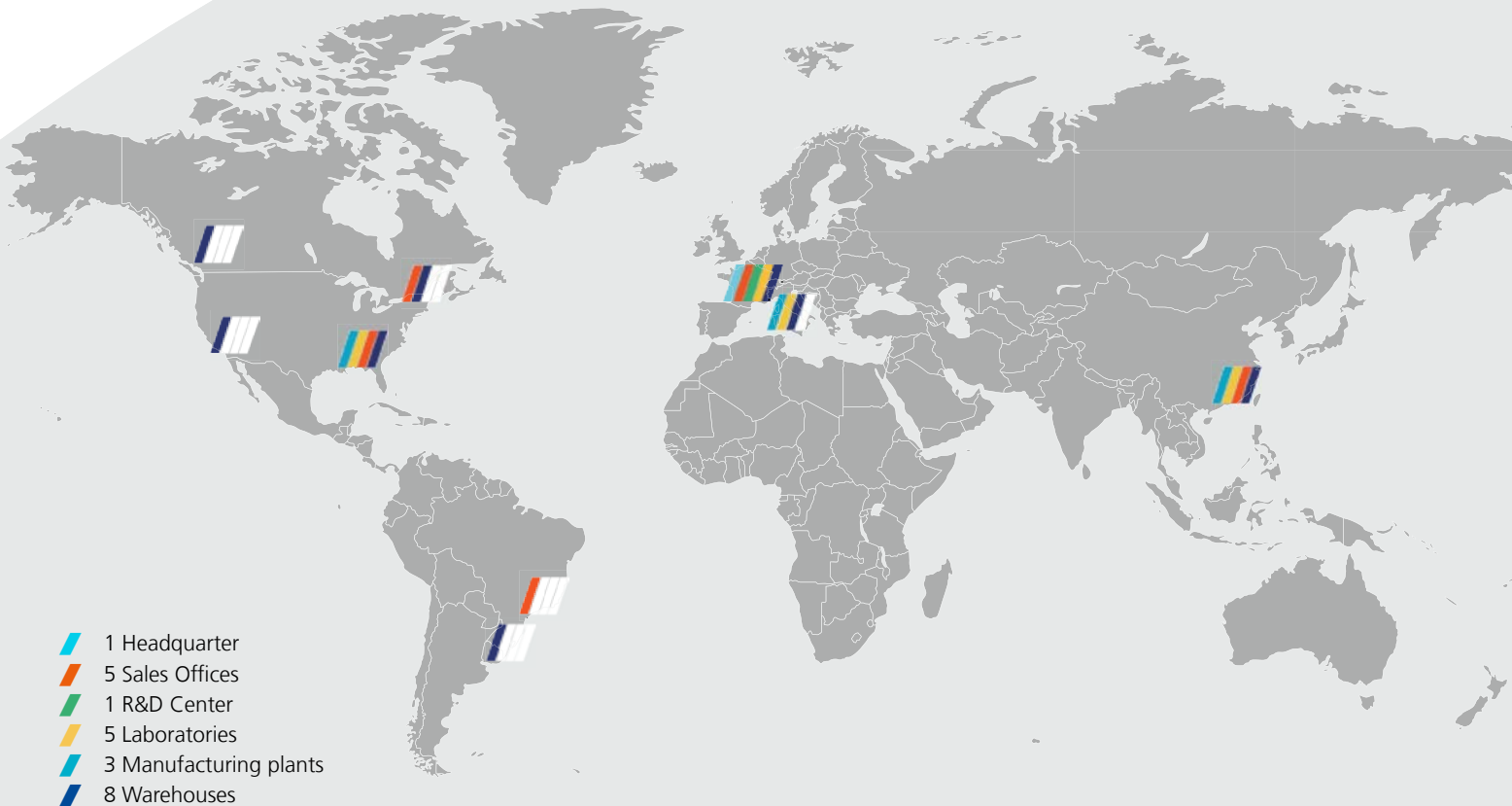
**600+ million** toughened glass insulators installed in more than 150 countries on lines up to **1,100 kV AC**,

**11+ million** toughened glass **DC** insulators installed on line up to 800 kV,

**15 million** insulators installed on lines **≥735 kV AC&DC UHV**,

**4.5+ million Sedicoat** insulators, silicone coated toughened glass insulators for both AC and DC applications.

## Worldwide presence



# We support the energy transition by enabling a reliable and sustainable electricity supply

Our decades of experience have given us ample opportunities to experiment with and test different insulator technologies. Since 1947 we have maintained a sharp focus on the one technology capable of giving our customers the confidence and assurance they demand: toughened glass.

**Since then, we have never stopped innovating to improve our products for:**

- Greater efficiency in all operating conditions
- Longer lifespans in all environments
- Easier installation
- Simpler line maintenance
- Lower total cost of ownership

And, with one of the most extensive product lines on the market, we are positioned to support all types of projects, anywhere in the world.



# We manufacture High quality toughened glass insulators

## Why glass?

Glass is fully amorphous, it is a frozen liquid. Therefore, it has no crystallographic structure responsible for aging. Through our unique manufacturing process the glass becomes even more reliable, stable, and strong. We have decades of knowledge around this material enabling us to provide unique benefits to our customers throughout the lifecycle of their transmission line.

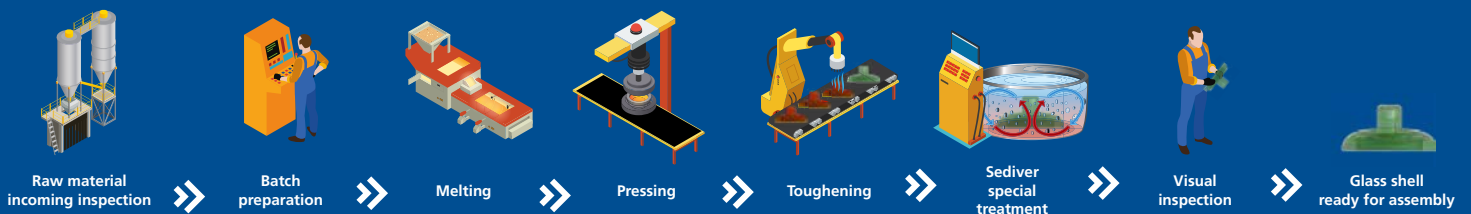


## Our own distinctive manufacturing process

- Ensures an **outstanding homogeneity in the chemical composition of the glass** and provides **high purity** glass.
- Our unique know-how enables us to create **complex glass shapes** and products up to 16<sup>1/2</sup>" (420 mm) in diameter and weighing more than 22 lbs. (10 kg).
- The toughening process developed by Sediver generates a compressive pre-stress on the surface of the glass shells which confers to the glass: a high mechanical strength & high resistance to thermal shocks and mechanical impacts as well as an immunity to the effects of aging.
- A highly automated manufacturing process, perfected along the years by Sediver, guarantees consistent high levels of quality in the materials and the final product assembly.
- The assembly is done by a **specific hot curing process**, using a chemically inert cement (high strength aluminous cement) immune to the cement growth phenomena, providing outstanding mechanical stability over time & a very high mechanical strength.
- **Galvanization & zinc sleeves prevent corrosion of metal fittings.** These features help extend the service life of our insulators.
- **Very stringent quality system** comprises systematic controls and inspection of the insulators during manufacturing. The entire process is **constantly automatically monitored** and supervised by qualified inspectors.
- **Our process is standardized across all our production facilities, with a guaranteed consistency of our product performance worldwide.**
- Our **Quality Assurance system** and individually marked units grant the full traceability of our insulators.
- **Low shattering rate:** Guaranteed < 1/10,000 per year due to the high purity of Sediver® glass and outstanding process.



## GLASS LINE



## ASSEMBLY LINE

## Focus on toughening process

The toughening process consists of **inducing pre-stresses to the glass shell** by a rapid and precisely controlled cooling of the glass shell. The pre-stresses result in **compressive forces** on the outer surface layer balanced by **extension forces** inside the body of the glass shell.



## Toughening provides our insulators:

- **High mechanical** strength.
- **High resistance to thermal shocks.**
- **No aging** thanks to the toughening treatment.
- **High resistance to the most extreme surges** such as switching surges, steep front lightning strikes and power arcs.
- Unique property of **breaking in a predictable pattern** when overstressed mechanically or electrically. Crumbling of the glass shell always results in fragments of safety glass with no razor-sharp shards.
- **Binary Nature.** Only exists in 2 well-defined states: fully intact or as a mechanically & electrically safe stub. Visual inspection provides 100% infallible data at glance: no possible hidden cracks, ease of inspection, with no instruments needed.

## With glass, the line will not drop



Intact shell

- Guaranteed absence of internal cracks or electrical punctures.
- 100% of the mechanical rating guaranteed over prolonged periods of time even in very harsh conditions
- 100% electrical strength



Damaged shell

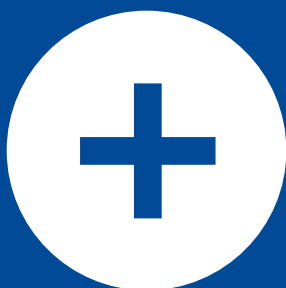
- Residual mechanical strength: 80% of the mechanical rating guaranteed over prolonged periods of time even in very harsh conditions
- Residual electrical strength: Avoiding internal puncture and forcing overvoltage induced discharges externally

### Therefore

- Ease of inspection: No need to climb structures or to use sophisticated instrumentation.
- Enhanced workers' safety in live line operations.
- Very low cost of inspection for the entire service life of the line.
- No risk of separation or line drops.
- No urgency in replacing a unit with broken shell.
- Long-term savings in maintenance operations.

## Global user benefits

- Superior mechanical, electrical and safety performance
- Very **resistant** to rough handling.
- **Easy transportation** and installation at site.
- **No risk of installing damaged unit.**
- Residual mechanical strength: **no urgency in replacing an insulator with a broken glass shell.**
- **The lifetime of Sediver® glass insulators equals or exceeds the lifetime of the conductors, hardware and structures.**
- Sediver® toughened glass insulators offer **the lowest life cycle cost of all insulating solutions.**



# Our worldwide network of experts at your service

## Innovating to bring our customers greater added value every day

At Sediver, we invest heavily in R&D. The drive to innovate is one of our people's biggest motivators. For a mission-critical product like high-voltage transmission line insulators, innovation is not only possible, it is vital!

Our R&D department brings a high level of engagement and commitment to improving the performance, sustainability, and reliability of our products and services.

- By **working closely with our customers** to help them design the most efficient lines possible and by developing custom solutions for their projects.
- By **developing products** for the environments in which they will be used. We deliver solutions whose implementation, operation, maintenance, and resistance to harsh environment have been researched and tested.
- By **offering training classes** to help our customers keep their knowledge up to date with the latest regulatory and technical information.
- By **sharing our results** with the international technical community and with grid operators around the world through regular technical publications.

## Technical support even from the beginning of your project

### Our team performs:

- Research and testing through our global network of laboratories, including electric field simulations and analysis
- Development of string designs and custom solutions with dedicated quality and testing programs
- In-field assessments of in-service insulators and on-site pollution measurements
- Technical consultation on selection of insulation solution and specification
- Solving technical issues relating to the operating conditions of the lines
- Evaluating end-of-life timeline for in-service insulators



## Our laboratory network

The equipment and facilities of our 5 research and testing centers ensure the development of insulators with excellent long-term behavior and performance. Sediver laboratories are all **ISO 9001 or ISO 17025** certified. **We can perform dielectric tests on single units and complete strings of insulators for glass, porcelain and composites according to relevant standards in IEC, ANSI and CSA.**



- Investigation and research in **material science**: Vital to ensure a high level of performance and reliability of our insulators
- **Mechanical** endurance testing: Essential to designing insulators with excellent long-term behavior under extreme service conditions
- Evaluation of the insulators' **electrical** performance: Fundamental to assess the performance of any type of insulator string configuration
- Evaluation of the **pollution** performance of insulators and complete strings: Critical for the choice of the right insulator adapted to each specific environmental condition

Main testing equipment per country	China	France	Italy	USA
Dielectric tests on insulator units	✓	✓	✓	✓
<b>Dielectric tests on complete strings</b>		up to 800 kV*		
AC Salt-fog Pollution tests		250 kV		
AC Solid layer Pollution tests		250 kV		
DC Pollution tests (salt fog/solid layer)		350 kV		
DC Sample tests according to IEC 61325	✓	✓	✓	✓
DC Type tests according to IEC 61325		✓		
Mechanical tests on insulator units	✓	✓	✓	✓
Thermal-mechanical tests	✓	✓	✓	✓
Long duration vibration tests on complete strings		2 Hz to 30 Hz* <sup>1</sup>		
Standard sample tests according to national and international standards	✓	✓	✓	✓
Fatigue test station		✓		

\* line equipment

\*<sup>1</sup> 2 Hz to 30 Hz, 60 kN per conductor, 6 conductors - 40 m span



# Toughened glass insulators technology

## The basics

### Definitions

Selecting the appropriate profile of insulators for your line's environment is essential to obtain the necessary arcing and leakage distances necessary to avoid flashovers.



Figure 2



Figure 1

- **Arcing distance:** the shortest air distance between metal parts which can be used by an external arc as shown in red in Figure 1.
- **Leakage distance:** distance along the glass shell surface of the insulator as shown in yellow in Figure 2.

Unlike the arcing distance, which is the distance an electric arc will have to bridge during lightning or other events, the **leakage distance is THE parameter to be considered in polluted environments.**

- **USCD:** the **U**nified **S**pecified **C**reepage **D**istance for a given application given in inch/kV where the leakage distance of a string of insulators divided by the line's maximum phase-to-ground voltage.

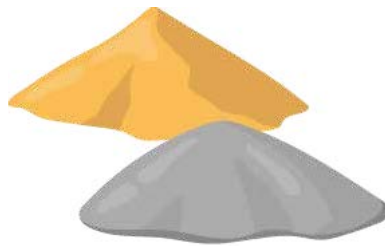
### Defining solid pollution

Any contaminants deposited over the surface of the insulator impacting the performance of the string

### Types/sources of solid pollution



INDUSTRIAL



SAND/DUST



COASTAL



ROAD SALT/SNOW & ICE



WILDLIFE

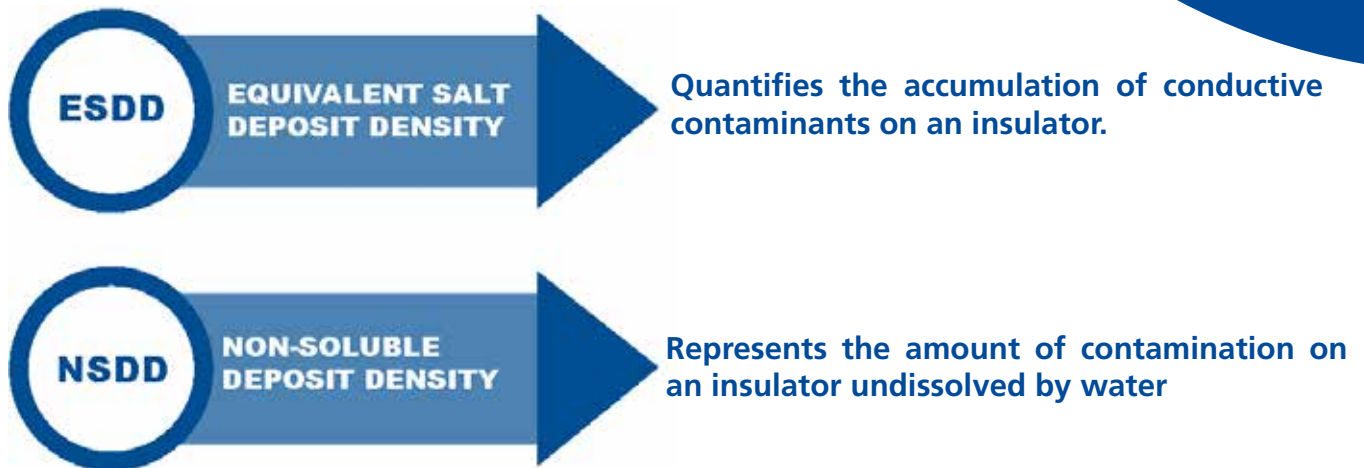


AGRICULTURAL



## Measuring pollution levels

Evaluating pollution levels requires the washing of an insulator's surface with deionized water and measuring both ESDD & NSDD.



## Pollution accumulation/ what are the risks? How does flashover occur?

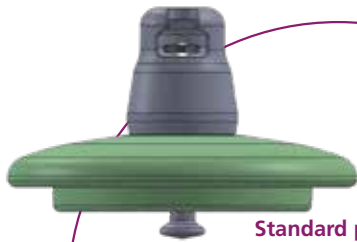
- 1- Pollution is deposited on the insulator surface.
- 2- Solid layer of pollution is made wet by rain, dew, fog etc.
- 3- Development of surface leakage current in the conductive layer (pollution+water). This surface leakage current along the polluted surface forms dry bands.
- 4- Localised drying causes partial flashover of dry bands.
- 5- If the resistance of the remaining layer is low enough, arcs can extend along the insulator.

### 6- Flashover.



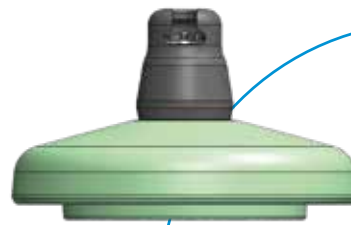
# High voltage transmission lines selecting the proper profile

Throughout decades, Sediver engineers have developed and designed different types of insulators adapted to all climates and environments, such as described in technical standard IEC 60815-1



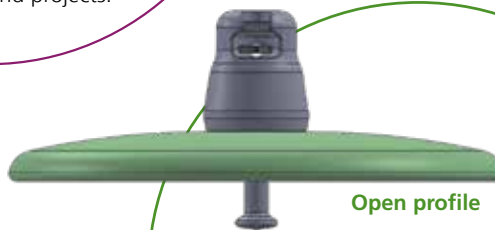
**Standard profile**

The standard profile is characterized by a leakage distance\* higher than the values indicated in the ANSI C29.2B and by well-spaced under-ribs that allow an effective self-cleaning action by wind or rain. It is particularly effective in suspension and tension applications in very light to medium polluted areas (Examples: zones E1 to E4). It is the most commonly used profile for inland projects.



**Fog type profile**

The fog type profile is characterized by long and widely-spaced under-ribs, which prevent arc bridging between adjacent ribs. It is particularly effective in coastal areas (Salt fog environment) as well as in locally polluted areas where a higher specific leakage distance\* is required. (Examples: areas E5 to E7).



**Open profile**

The open type profile features no under-ribs to avoid the accumulation of solid pollution deposits (dust, sand) on its lower surface. It is particularly adapted to suspension and tension applications in dry desertic areas where wind is predominant and rain infrequent. (Example: areas E1 to E4).

## Made for your operating conditions

### Corrosion prevention sleeve

In severely corrosive marine and industrial atmospheres, the galvanized coating on suspension insulator pins may deteriorate over time and be followed by corrosion of the pin itself. To prevent this form of pin damage, Sediver supplies insulators equipped with a corrosion retardation sleeve made of high-purity zinc.

### Metallurgy

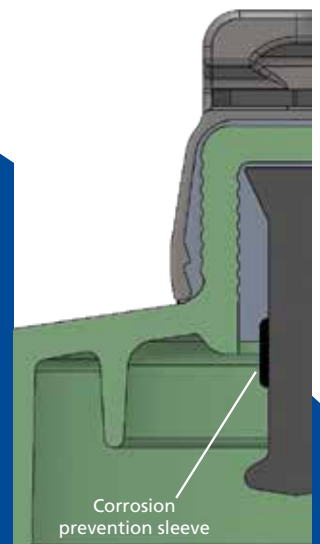
Steel and cast iron grades utilized in Sediver insulators meet the requirements set forth in ANSI C29.2B. However, insulators meeting the metallurgical requirements of CSA C411.1 are also available. These low-temperature variants are designated with the «LT» suffix at the end of their commercial designation, i.e. N 14/146 DC LT

### Heavy galvanization

All Sediver® ferrous metal fittings are hot-dip galvanized. IEC 60383-1 and ASTM A153-82 require a zinc coating mass of 2.00/1.80 oz/ft<sup>2</sup> corresponding to a thickness of 3.4/3.1 mil. In severe conditions, where this standard protection is known to be insufficient, Sediver offers enhanced protection of the cap and the pin by increasing the thickness of zinc to 4.3/3.9 mil, or up to 4.9/4.5 mil, upon request.

For specific insulators not presented in this catalogue, or for specific applications such as extreme pollution areas or direct current, please contact us.

\* or creepage distance

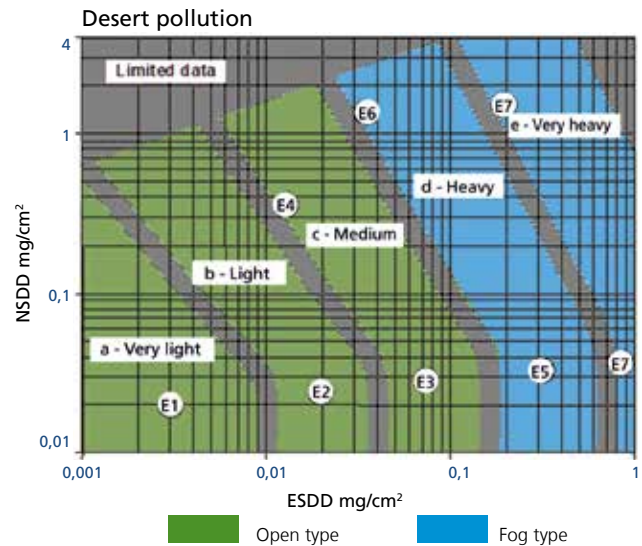
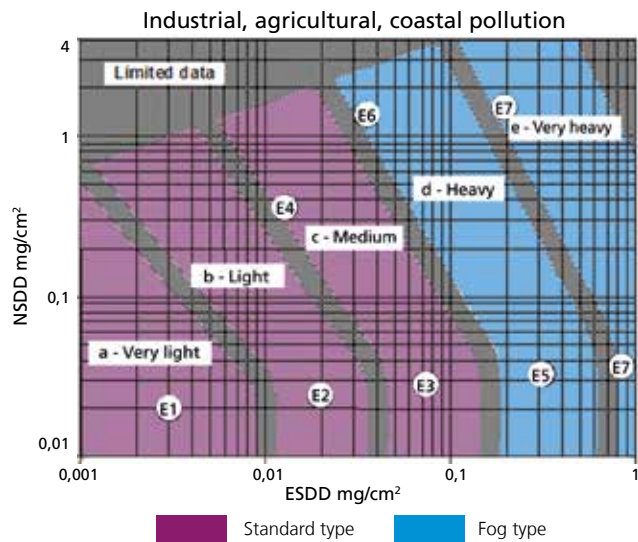


# Selection criteria for pollution management

## Insulator profile selection

Technical standard IEC 60815-1 defines 5 levels of pollution according to the pollution severity: very light, light, medium, heavy and very heavy.

The levels of pollution are defined according to the Equivalent Salt Deposit Density (ESDD) and the Non-Soluble Deposit Density (NSDD) on the surface of the insulator.

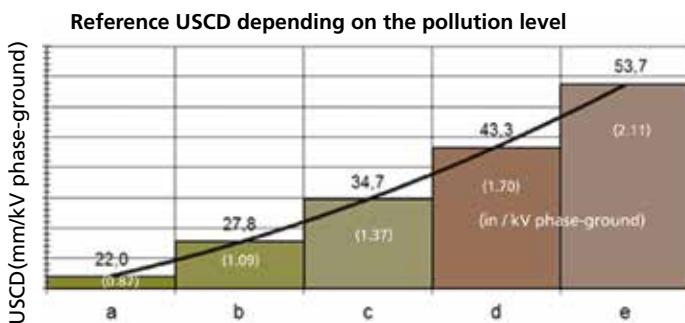


In the case of industrial, agricultural and coastal pollution, Sediver recommends the use of the standard profile in very light, light and medium polluted areas and the fog type profile in heavy and very heavy polluted areas.

In the case of desert pollution Sediver recommends the use of the open profile in very light, light and medium polluted areas and the fog type profile in heavy and very heavy polluted areas.

## Insulation level

The number of insulators per string depends on the maximum voltage of the transmission line and the pollution severity of the region. It should be calculated in accordance with the specific creepage distance (USCD\*) as defined by the IEC 60815-2 standard.



(\*) USCD = Leakage distance of the string of insulators divided by the RMS value of the highest power frequency voltage seen by the string (phase - ground).

### String dimensioning example:

For a 500 kV line, located on the coast in a heavy pollution level  
 (max. phase-ground voltage:  $525 / \sqrt{3} = 303$  kV)

Selected insulator: N180P/160DC  
 (fog type profile with 21 1/2 in leakage distance)

Total leakage distance needed:  $1.7 \times 303 = 515.1$  inch.

Number of insulators in the string:  
 $515.1 / 21.5 = 24$  insulators.

Sediver thanks the International Electrotechnical Commission (IEC) for allowing the use in this catalog of figure 1 page 18 of the Technical Specification 60815-1:2008 and figure 1 page 9 of the Technical Specification 60815-2:2008. These extracts are subjected to the IEC, Geneva, Switzerland copyright ( www.iec.ch). The IEC is not liable of the use in which these extracts have been reproduced by Sediver nor can be held responsible for its content and exactness.

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# Sedicoat - RTV coated insulators solution for pollution mitigation

A proven solution with 4.5+ million insulators in service & 25+ years of satisfactory service



## Sedicoat RTV Coated glass insulators

Based on extensive testing and large field experience with more than 4.5 million RTV coated glass insulators (Sedicoat) supplied over a period of 25+ years worldwide, Sediver offers high-quality factory coated glass insulators as part of our standard product range.

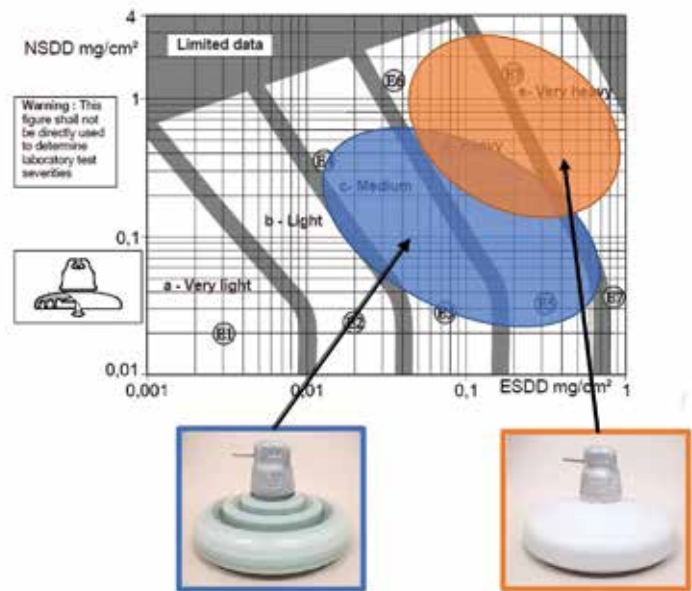
Sedicoat is a combination of a high-performance material with a fully-controlled, industrial application process.

Sedicoat was developed to eliminate or dramatically reduce the need for washing insulator strings in areas of heavy and very heavy contamination. It also helps to improve the performance of insulators in areas of medium contamination, while retaining the inherent self-detecting features and longevity of toughened glass.

While fully coated insulators were the initial approach to pollution mitigation, Sediver introduced under coated insulators for the first time in 2010 as an optional feature.

## All Sediver toughened glass insulator models can be coated.

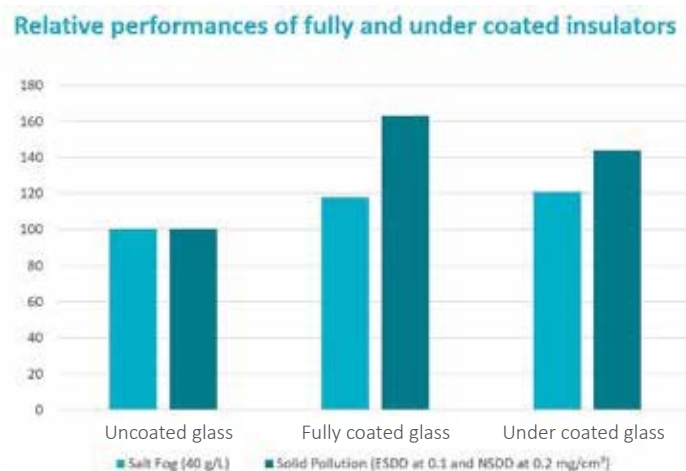
Insulator strings in very heavy (IEC) pollution classes will generally require fully coated insulators, while undercoated insulators are suitable for medium and heavy pollution areas (IEC) as shown below. For specific cases, where high NSDD levels are registered, Sediver technical support can assist engineers to evaluate the best fit on a case by case situation.



Sediver's Sedicoat maintains the unique properties of our toughened glass insulators while eliminating the risk of flashovers

## Undercoated insulators

Under coating, in many cases, offers an optimal solution since it provides a performance close to a fully coated insulator, with the benefit of packing and handling conditions similar to non-coated insulators. A comparison between fully and under coated insulators is shown below



## Application of Sedicoat insulators to enhance pollution performance

RTV coated insulators can be used to either optimize a string length at design stage or improve the performance of insulators in highly polluted environments for existing lines by increasing the effectiveness of the leakage distance compared to non-coated insulators.

For short line sections where the pollution deposit is homogeneous the use of coated glass can be justified for the entire line.

For longer lines with multiple pollution levels along the route, a flexible approach can be used by coating some sections only, increasing the effectiveness of the USCD (Unified Specific Creepage distance) wherever needed. In many cases this will help achieving a line design where similar string and tower designs can be used while adapting the string performance to each specific environment.

## Long term performance of coated glass insulators

The performance and lifetime of silicone coatings depend on the silicone type, the adherence of the silicone layer to the glass shell, the thickness and the homogeneity of the coating.

To obtain optimal performance, Sediver® has implemented a stringent R&D program. The silicones qualified by Sediver® have been specifically selected to resist the severe electrical conditions cap and pin insulators face on overhead lines in polluted environments.

The application of the coating is done at the factory according to a specific industrial process qualified by Sediver.

Sediver has performed extensive testing before offering this solution while monitoring closely from the very beginning how these insulators perform and age. Assisting end users in their selection, SEDIVER also recommends a selection method which includes a 2000h long-term aging, multi-stress test as shown below:



Left: test set up.



Middle & right: at the end of the test, the strong hydrophobicity and overall condition demonstrates the strong performance and lack of erosion on Sedicoat coated insulators after 2000 h multistress test

# Safety, reliability, and peace of mind with Sediver® toughened glass insulators

## Safety in handling and construction

Due to Sediver® glass insulators' high resistance to mechanical impact, the stringing and line construction is much easier, while the number of accidentally damaged insulators is significantly lower than with porcelain insulators.

The small fragments from an unlikely damaged shell will not harm personnel or equipment.

Lastly, as the detection of any damage during installation is evident and immediate, the risk of installing a damaged unit is non-existent.



## Ease of inspection

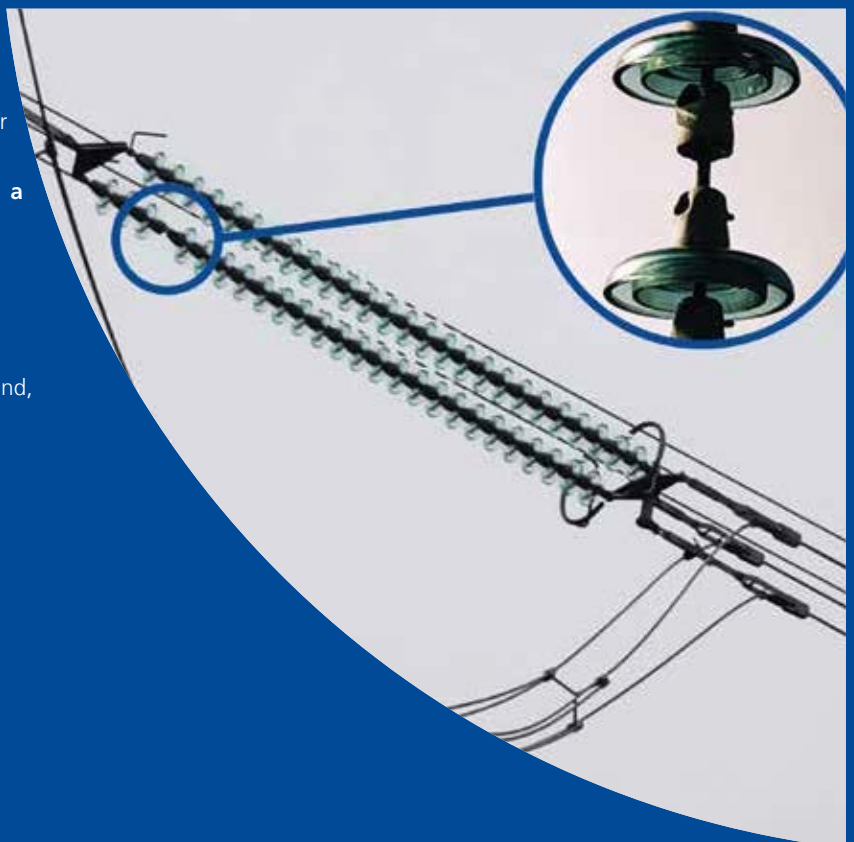
A visual inspection at a glance provides 100% infallible data regarding the condition of Sediver Toughened Glass Insulators.

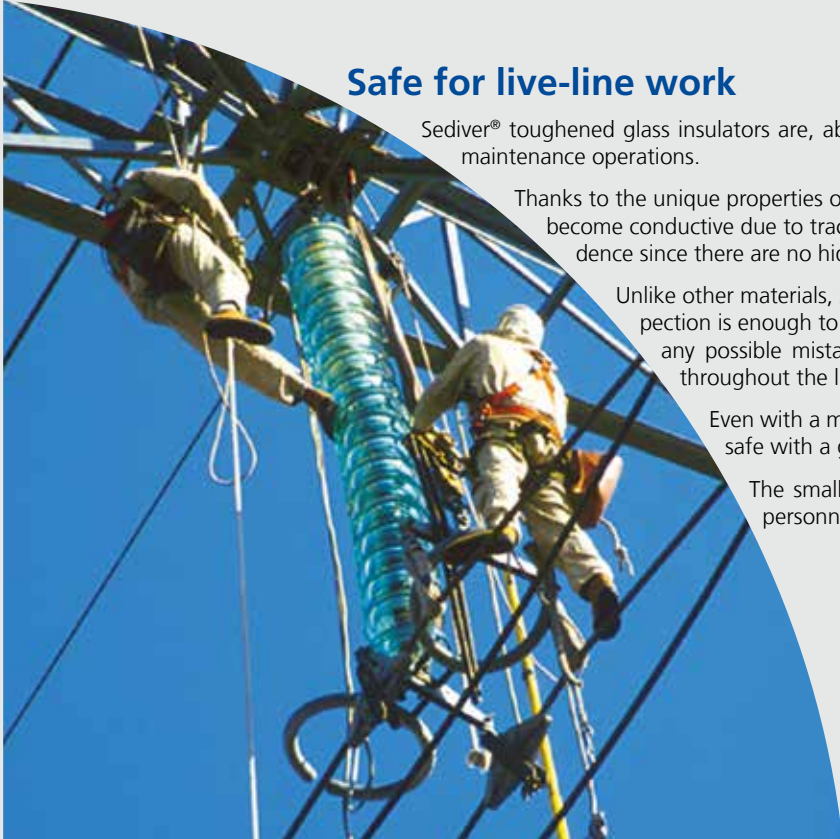
**The inspection costs are thus reduced to a minimum throughout the life cycle of the line.**

- No climbing, no bucket truck, no training needed
- No instruments required
- Maximum safety for live-line working
- Can be done by helicopter, drone or from the ground, covering many miles of line per day.

### No hidden cracks or punctures

- Binary behavior (intact or stub)
- Stub mechanically and electrically safe





## Safe for live-line work

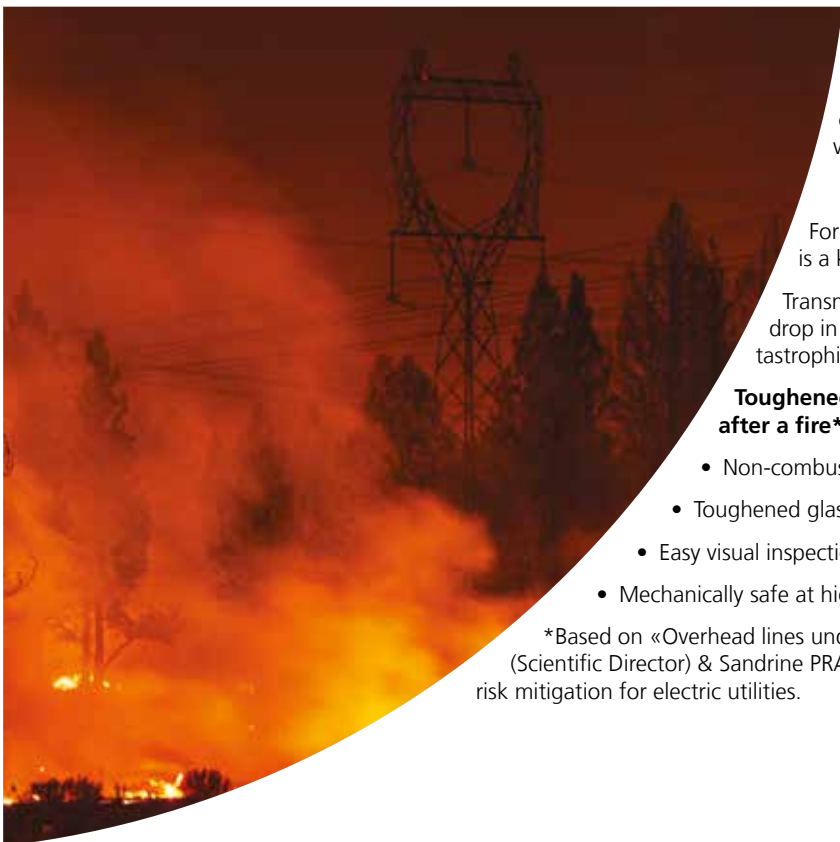
Sediver® toughened glass insulators are, above any other technology, highly suitable for safe live-line maintenance operations.

Thanks to the unique properties of toughened glass, which cannot have hidden puncture nor become conductive due to tracking, maintenance crews can do live-line work in full confidence since there are no hidden risks due to internally damaged insulators.

Unlike other materials, such as porcelain or composites, a quick and easy visual inspection is enough to identify the state of the toughened glass insulators without any possible mistake. The inspection costs are thus reduced to a minimum throughout the life cycle of the line.

Even with a missing shell, the remaining stub is mechanically & electrically safe with a guaranteed 80% residual strength.

The small fragments from an unlikely damaged shell will not harm personnel or equipment as well as the remaining stub



## Peace of mind

Insulators must survive both extreme environmental conditions as well as in-service stresses for 70+ years without any failures or service interruptions.

For example the reliability of insulators during or after a fire is a key consideration for T&D line design or refurbishment.

Transmission Line Operators must evaluate the risk of a line drop in the proximity of a fire as well as the possibility for a catastrophic failure afterwards resulting from a degraded insulator.

### **Toughened Glass insulators do not lose their performance after a fire\***

- Non-combustible glass insulators
- Toughened glass: no crack propagation or puncture
- Easy visual inspection after the fire
- Mechanically safe at high temperatures and even with a damaged shell

\*Based on «Overhead lines under extreme heat resulting» by Jean-Marie GEORGE (Scientific Director) & Sandrine PRAT (PhD Research Manager) - T&D World library - wildfire risk mitigation for electric utilities.

# Specific applications use the right toughened glass insulator



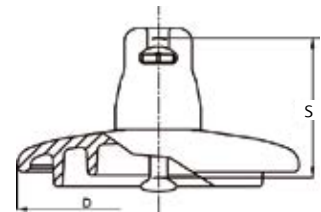
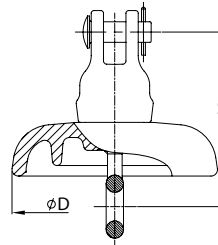
## Distribution lines

Designed for distribution applications, Sediver toughened glass insulators are strong, durable and easy to inspect.

The toughened glass dielectric shell provides superior resistance to damage in shipment, storage, installation and service.

They are ideal for hotline work and pose no risk of line drops.

Damaged units can be easily detected by visual inspection. The small fragments from an unlikely damaged shell will not harm personnel or equipment.



## Bird issue mitigation

By including an open profile insulator at the top of the string you will, without any new hardware required:

- Protect the insulator string below
- Maintain the existing string length
- Maintain safe live-line working conditions
- Reduce or eliminate the need for washing
- Reduce or eliminate flashovers due to bird mite



## Ice bridging solutions in contaminated areas

The large diameter of the open profile glass shell can be used advantageously to alleviate ice bridging problems.

Flashovers due to ice bridging can occur under specific climatic conditions with ambient temperature close to the melting point of ice. Urban areas with the presence of atmospheric particles and contaminants are most prone to ice bridging problems.

The use of alternate shed profile insulators reduces the risk of flashovers due to ice bridging since it effectively doubles the length of icicles required to bridge in between insulators.

This solution has been adopted by several Canadian utilities and has proven effective for more than 25 years of service experience.

## Other applications on demand



# Our products are inherently more resilient and sustainable

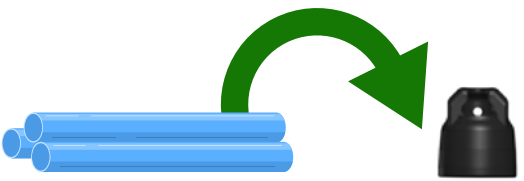
## Sediver® toughened glass insulators are suitable for renewable applications

By essence, our core activity contributes to better access to energy, easier integration of renewable energy and accelerated electrification by supporting grid infrastructure expansion & decarbonization


- Our products' quality ensures a service life which meets or exceeds that of all other components on the line: high quality insulators translating into higher line reliability and lower replacement needs.
- Our insulators have the unique ability to withstand mechanical, thermal and electrical stresses with no aging or degradation of the dielectric performance.
- Glass insulators are 100% recyclable.

## Sustainability: our commitment is to improve our environmental performance


**REUSE** 50% of recycled metals used in cast iron caps



**REUSE** 20% of recycled glass used in glass raw materials = reduction in energy consumption of the glass furnace

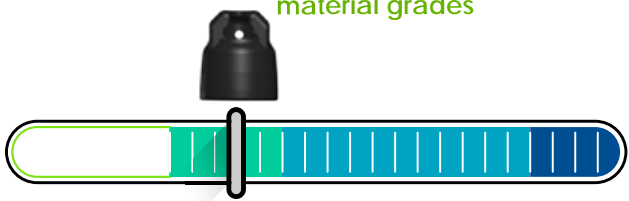


**RECYCLE**




100% of glass is recyclable

**REDUCE** 10-15% of reduction of the cap weight due to improvement of the cast iron material grades



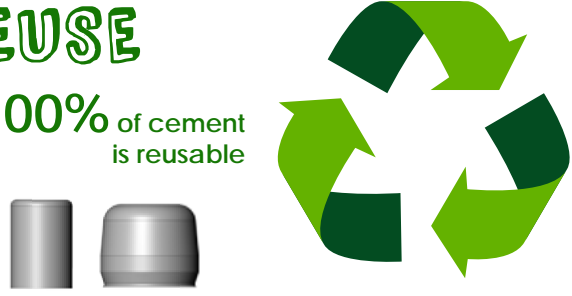
**RECYCLE**



100% of cotter key, pins and caps are recyclable

**REUSE**

100% of cement is reusable





## Reinforced and optimized packaging

The packing and palletizing methods used by Sediver® result from the experience gained from the shipment of hundreds of millions of toughened glass insulators to users' warehouses and construction sites in 150 countries as well as from extensive tests performed by packing research organizations.

The packing methods described and illustrated below have been developed expressly to minimize any possible damage during shipment and storage.

### Strengthened packaging

Factory-assembled strings of Sediver® insulators are packed in wooden crates, which are reinforced and held closed by external wire bindings. A crate is shown here in the open position and is internally braced to permit stacking.

### Easy to open

External wire bindings are designed to keep crates firmly closed, and to allow easy and quick opening at time of installation with no need for special tools.

### Maximum protection

Crates are evenly stacked on a sturdy four-way wooden pallets. This assembly is held tightly in place with banding and is protected against moisture by a complete covering of polyethylene film.

### Clear labelling

Each wooden pallet is clearly labeled with all quality control and traceability information.

### Custom packaging

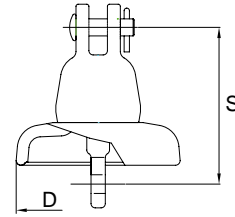
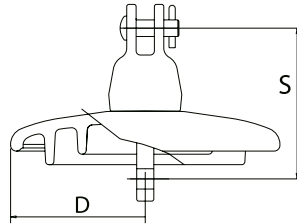
To respond to our customers needs, we are able to create and supply custom packaging.



# Sediver® toughened glass suspension insulators

## Clevis coupling CT

ANSI



CATALOG N°	Standard Profile					Ground wire insulator	
	CT100/146DC	CT14/146DC	CT50/159	CT4/140	CT160/165	CT14-6/146DC	
ANSI class	52-4-H	52-6-H	52-9	52-1	52-10-L		
<b>MECHANICAL CHARACTERISTICS</b>							
Combined M&E strength	lbs	22,000	30,000	10,000	10,000	36,000	30,000
	kN	100	136	45	50	160	136
Impact strength	in-lbs	400	400	400	400	400	400
	N-m	45	45	45	45	45	45
Tension proof	lbs	11,000	15,000	5,000	5,000	18,000	15,000
	kN	50	68	22.5	25	80	68
<b>DIMENSIONS</b>							
Diameter (D)	In	10	10	6 5/16	6 5/16	11	6
	mm	255	255	160	160	280	155
Spacing (S)	In	5 3/4	5 3/4	6 1/4	5 1/2	6 1/2	5 3/4
	mm	146	146	159	140	165	146
Leakage distance	In	12 5/8	12 5/8	7 1/2	7 1/2	15 3/4	5 1/3
	mm	320	320	190	190	400	135
<b>ELECTRICAL CHARACTERISTICS</b>							
Low frequency dry flashover	kV	80	80	60	60	80	40
Low frequency wet flashover	kV	50	50	30	30	50	20
Critical impulse flashover pos.	kV	125	125	90	90	125	70
Critical impulse flashover neg.	kV	130	130	95	95	130	70
Low frequency puncture voltage	kV	130	130	110	110	130	90
R.I.V low frequency test voltage	kV	10	10	7.5	7.5	10	7.5
Max. RIV at 1 MHz	µV	50	50	50	50	50	50
<b>PACKING AND SHIPPING DATA</b>							
Approx. net weight per unit	lbs	9	9	4,06	4,06	16,67	5.5
N° of insulators per crate		6	6	6,00	6,00	6,00	6
Volume per crate	ft³	1.977	1.977	1,06	1,06	2,83	0.70
Gross weight per crate	lbs	59.5	66.7	26,97	26,97	114,66	32.2
No. of insulators per pallet		72 96	72 96	144 216	144 216	54	150
Volume per pallet	ft³	35.3 49.4	35.3 49.4	28,25 39,90	28,25 39,90	100	28.8
Gross weight per pallet	lbs	790 1050	880 1165	661,5 981,22	661,5 981,22	1080	833

Sediver® model CT14-6/146DC is an ideal solution for supporting and insulating ground (shield) wires.

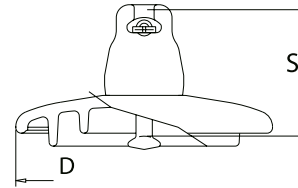
It can be installed in either suspension or dead-end configurations.

Custom products are also available

# Sediver® toughened glass suspension insulators

## Ball & Socket type

ANSI



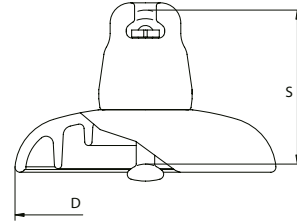
CATALOG No	Standard Profile				
	N100/146DC	N14/146DC	N180/146DC	N21/156DC	
ANSI class	52-3-H	52-5-H	52-8-H	52-11	
Ball and socket coupling	Type J	Type J	Type K	Type K	
<b>MECHANICAL CHARACTERISTICS</b>					
Combined M&E strength	lbs	22,000	30,000	40,000	50,000
	kN	100	136	180	222
Impact strength	in-lbs	400	400	400	400
	N-m	45	45	45	45
Tension proof	lbs	11,000	15,000	20,000	25,000
	kN	50	68	90	111
<b>DIMENSIONS</b>					
Diameter (D)	in	10	10	11	11
	mm	255	255	280	280
Spacing (S)	in	5 <sup>3/4</sup>	5 <sup>3/4</sup>	5 <sup>3/4</sup>	6 <sup>1/8</sup>
	mm	146	146	146	156
Leakage distance	in	12 <sup>5/8</sup>	12 <sup>5/8</sup>	15	15
	mm	320	320	380	380
<b>ELECTRICAL CHARACTERISTICS</b>					
Low frequency dry flashover	kV	80	80	80	80
Low frequency wet flashover	kV	50	50	50	50
Critical impulse flashover +	kV	125	125	125	140
Critical impulse flashover -	kV	130	130	130	140
Low frequency puncture voltage	kV	130	130	130	130
R.I.V low frequency test voltage	kV	10	10	10	10
Max. RIV at 1 MHz	µV	50	50	50	50
<b>PACKING AND SHIPPING DATA</b>					
Approx. net weight per unit	lbs	8.1	10.1	12.8	13.9
No of insulators per crate		6	6	6	6
Volume per crate	ft <sup>3</sup>	1.977	1.977	2.472	2.472
Gross weight per crate	lbs	59.5	66.7	92.7	100.5
No. of insulators per pallet		72	72	54	54
Volume per pallet	ft <sup>3</sup>	35.3	35.3	42.3	42.3
Gross weight per pallet	lbs	790	880	934	1005

ANSI designations 52-3-L, 52-5-L, 52-8-L and custom products are also available

# Sediver® toughened glass suspension insulators

## Ball & Socket type

IEC



		Standard Profile		
		F300/195DC	F400/205DC	F530/240DC
<b>CATALOG No</b>				
Ball and socket coupling		IEC 24	IEC 28	IEC 32
<b>MECHANICAL CHARACTERISTICS</b>				
Combined M&E strength	lbs	66,000	90,000	120,000
	<i>kN</i>	300	400	530
Impact strength	in-lbs	400	400	400
	<i>N-m</i>	45	45	45
Tension proof	lbs	33,000	45,000	60,000
	<i>kN</i>	150	200	265
<b>DIMENSIONS</b>				
Diameter (D)	in	13	14 <sup>1/8</sup>	14 <sup>1/8</sup>
	<i>mm</i>	330	360	360
Spacing (S)	in	7 <sup>5/8</sup>	8	9 <sup>1/2</sup>
	<i>mm</i>	195	205	240
Leakage distance	In	19	21 <sup>5/8</sup>	25
	<i>mm</i>	480	550	635
<b>ELECTRICAL CHARACTERISTICS</b>				
Low frequency dry flashover	kV	95	100	100
Low frequency wet flashover	kV	55	60	60
Critical impulse flashover +	kV	145	145	170
Critical impulse flashover -	kV	145	150	170
Low frequency puncture voltage	kV	130	130	130
R.I.V low frequency test voltage	kV	10	10	10
Max. RIV at 1 MHz	$\mu$ V	50	50	50
<b>PACKING AND SHIPPING DATA</b>				
Approx. net weight per unit	lbs	21.6	30.8	39.5
N° of insulators per crate		5	2	2
Volume per crate	ft <sup>3</sup>	3.531	2.503	2.118
Gross weight per crate	lbs	130	72	83.6
No. of insulators per pallet		45	36	36
Volume per pallet	ft <sup>3</sup>	45.9	46.4	55.6
Gross weight per pallet	lbs	1268	1394	1605

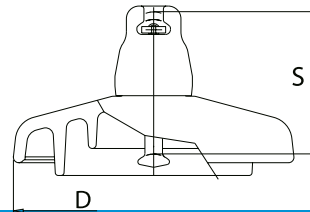
Custom products are also available

# Sediver® toughened glass suspension insulators

## Ball & Socket type

ANSI

IEC



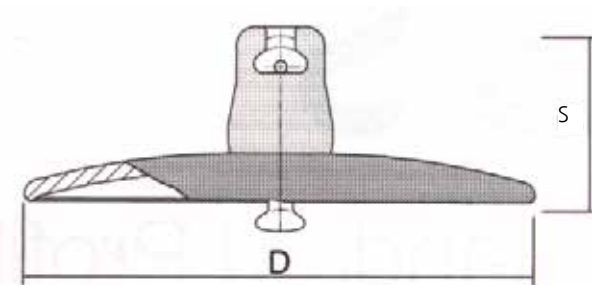
		Fog Profile				
CATALOG No		N100P/146DC	N14P/146DC	N180P/160DC	N21P/171DC	F300P/195DC
Ball and socket coupling		Type J	Type J	Type K	Type K	IEC 24
<b>MECHANICAL CHARACTERISTICS</b>						
Combined M&E strength	lbs	22,000	30,000	40,000	50,000	66,000
	kN	100	136	180	222	300
Impact strength	in-lbs	400	400	400	400	400
	N-m	45	45	45	45	45
Tension proof	lbs	11,000	15,000	20,000	25,000	33,000
	kN	50	68	90	111	150
<b>DIMENSIONS</b>						
Diameter (D)	in	11	11	13	13	14 <sup>1/8</sup>
	mm	280	280	330	330	360
Spacing (S)	in	5 <sup>3/4</sup>	5 <sup>3/4</sup>	6 <sup>5/16</sup>	6 <sup>3/4</sup>	7 <sup>5/8</sup>
	mm	146	146	160	171	195
Leakage distance	in	17 <sup>1/2</sup>	17 <sup>1/2</sup>	21 <sup>5/8</sup>	21 <sup>5/8</sup>	25
	mm	445	445	550	550	635
<b>ELECTRICAL CHARACTERISTICS</b>						
Low frequency dry flashover	kV	100	100	105	100	105
Low frequency wet flashover	kV	60	60	65	60	65
Critical impulse flashover +	kV	140	140	145	150	170
Critical impulse flashover -	kV	140	140	145	150	160
Low frequency puncture voltage	kV	130	130	130	130	130
R.I.V low frequency test voltage	kV	10	10	10	10	10
Max. RIV at 1 MHz	μV	50	50	50	50	50
<b>PACKING AND SHIPPING DATA</b>						
Approx. net weight per unit	lbs	12.1	13.4	19.6	20.7	27.3
No of insulators per crate		6	6	6	6	5
Volume per crate	ft <sup>3</sup>	2.47	2.47	2.82	3.04	4.944
Gross weight per crate	lbs	84.9	87.3	126.4	140.4	167
No. of insulators per pallet		54	54	54	54	45
Volume per pallet	ft <sup>3</sup>	42.3	42.3	46	48	39.6
Gross weight per pallet	lbs	862	886	1245	1360	1607

ANSI designations 52-3-L, 52-5-L, 52-8-L and custom products are also available

# Sediver® toughened glass suspension insulators

## Ball & Socket type

ANSI



### Open Profile

CATALOG No		N100D/146DC	N14D/146DC	N160D/146DC	N21D/156DC
Ball and socket coupling		Type J	Type J	Type K	Type K
<b>MECHANICAL CHARACTERISTICS</b>					
Combined M&E strength	lbs	22,000	30000	35000	50000
	kN	100	140	160	222
Impact strength	in-lbs	400	400	400	400
	N-m	45	45	45	45
Tension proof	lbs	11,000	15000	17500	25000
	kN	50	70	80	111
<b>DIMENSIONS</b>					
Diameter (D)	in	15	15	16 <sup>1/2</sup>	16 <sup>1/2</sup>
	mm	380	380	420	420
Spacing (S)	in	5 <sup>3/4</sup>	5 <sup>3/4</sup>	5 <sup>3/4</sup>	6 <sup>1/8</sup>
	mm	146	146	146	156
Leakage distance	in	14 <sup>3/8</sup>	14 <sup>3/8</sup>	15	14 <sup>1/2</sup>
	mm	365	365	375	370
<b>ELECTRICAL CHARACTERISTICS</b>					
Low frequency dry flashover	kV	65	65	70	70
Low frequency wet flashover	kV	50	50	55	55
Critical impulse flashover +	kV	100	100	105	105
Critical impulse flashover -	kV	100	100	105	105
Low frequency puncture voltage	kV	195	195	195	195
R.I.V low frequency test voltage	kV	10	10	10	10
Max. RIV at 1 MHz	µV	50	50	50	50
<b>PACKING AND SHIPPING DATA</b>					
Approx. net weight per unit	lbs	12,35	13,67	15,88	17,86
No of insulators per crate		6	6	6	6
Volume per crate	ft <sup>3</sup>	4,59	4,59	6,36	6,36
Gross weight per crate	lbs	92,61	98,12	119,07	127,89
No. of insulators per pallet		36/54	36/54	36/54	36/54
Volume per pallet	ft <sup>3</sup>	37,43/52,97	37,43/52,97	49,44/70,63	49,44/70,63
Gross weight per pallet	lbs	617,4/893,02	650,47/937,12	771,75/1126,75	826,87/1212,75

Custom products are also available

# Sediver® toughened glass suspension insulators

## ANSI string electrical ratings - Standard profile

Standard profile suspension insulator string flashover voltages based on the test procedure of the American Standard ANSI C29.1 & C29.2B.

CATALOG N°	Diameter / Spacing Ø 10 / 5 <sup>3/4</sup> - Ø 11 / 5 <sup>3/4</sup>				Diameter / Spacing Ø 11 / 6 <sup>1/8</sup>			
	N100/146DC - N14/146DC - N180/146DC CT100/146DC - CT14/146DC				N21/156DC			
	Low frequency flashover voltage (kV)		Critical impulse flashover voltage (kV)		Low frequency flashover voltage (kV)		Critical impulse flashover voltage (kV)	
Number of units	DRY	WET	+	-	DRY	WET	+	-
	2	145	90	220	225	145	90	230
3	205	130	315	320	210	130	325	330
4	270	170	410	420	275	170	425	440
5	325	215	500	510	330	215	515	540
6	380	255	595	605	385	255	610	630
7	435	295	670	695	435	295	700	720
8	485	335	760	780	490	335	790	810
9	540	375	845	860	540	375	880	900
10	590	415	930	945	595	415	970	990
11	640	455	1015	1025	645	455	1060	1075
12	690	490	1105	1115	695	490	1150	1160
13	735	525	1185	1195	745	525	1240	1245
14	785	565	1265	1275	790	565	1330	1330
15	830	600	1345	1360	840	600	1415	1420
16	875	635	1425	1440	890	635	1500	1510
17	920	670	1505	1530	935	670	1585	1605
18	965	705	1585	1615	980	705	1670	1700
19	1010	740	1665	1700	1025	740	1755	1795
20	1050	775	1745	1785	1070	775	1840	1890
21	1100	810	1825	1870	1115	810	1925	1985
22	1135	845	1905	1955	1160	845	2010	2080
23	1180	880	1985	2040	1205	880	2095	2175
24	1220	915	2065	2125	1250	915	2180	2270
25	1260	950	2145	2210	1290	950	2260	2365
26	1300	985	2220	2295	1330	958	2390	2465
27	1340	1015	2300	2380	1370	1015	2470	2555
28	1380	1045	2375	2465	1410	1045	2570	2650
29	1425	1080	2455	2550	1455	1080	2650	2740
30	1460	1110	2530	2635	1490	1110	2740	2830

For other values, please contact the Sediver technical department.

These electrical ratings are applicable to Sediver® suspension insulator strings not equipped with arcing devices or grading rings.

According to the American Standard the average value of three tested strings shall equal or exceed:

95% of the guaranteed values as given in the data sheet, for low frequency dry flashover,

90% of the guaranteed values as given in the data sheet, for low frequency wet flashover,

92% of the guaranteed values as given in the data sheet, for critical impulse flashover.

These electrical ratings are applicable to Sediver® suspension insulator strings not equipped with arcing devices or grading rings



# Sediver® toughened glass suspension insulators

## ANSI string electrical ratings - Fog profile

Fog type profile suspension insulator string flashover voltages based on the test procedure of the American Standard ANSI C29.1 & C29.2B.

Catalog N°	Diameter / Spacing Ø 11 / 5 <sup>3/4</sup>				Diameter / Spacing Ø 13 / 6 <sup>3/4</sup>			
	N100P/146DC - N14P/146DC		N21P/171DC		N21P/171DC		N21P/171DC	
	Low frequency flashover voltage (kV)		Critical impulse flashover voltage (kV)		Low frequency flashover voltage (kV)		Critical impulse flashover voltage (kV)	
Number of units	DRY	WET	+	-	DRY	WET	+	-
	2	155	95	270	260	160	110	315
3	215	130	380	355	230	145	440	410
4	270	165	475	435	290	155	550	505
5	325	200	570	520	350	225	660	605
6	380	240	665	605	405	265	775	705
7	435	275	750	690	460	310	870	800
8	485	315	835	775	515	355	970	900
9	540	350	920	860	570	390	1070	1000
10	590	375	1005	950	625	430	1170	1105
11	640	410	1090	1040	680	460	1270	1210
12	690	440	1175	1130	735	495	1370	1315
13	735	470	1260	1220	790	530	1465	1420
14	785	500	1345	1310	840	565	1565	1525
15	830	525	1430	1400	885	595	1665	1630
16	875	555	1515	1490	935	630	1765	1735
17	920	580	1600	1595	980	660	1860	1845
18	965	615	1685	1670	1030	690	1960	1945
19	1010	640	1770	1755	1075	725	2060	2040
20	1055	670	1850	1840	1120	755	2155	2140
21	1100	695	1930	1925	1165	785	2245	2240
22	1145	725	2010	2010	1210	820	2340	2340
23	1190	750	2090	2095	1255	850	2430	2440
24	1235	780	2170	2180	1300	885	2525	2540
25	1280	810	2250	2265	1345	910	2620	2635
26	1325	835	2330	2350	1385	945	2710	2735
27	1370	860	2410	2435	1430	975	2805	2835
28	1410	890	2490	2520	1470	1005	2900	2935
29	1455	915	2560	2600	1515	1035	2980	3025
30	1495	940	2630	2680	1555	1065	3060	3120

For other values, please contact the Sediver technical department.

These electrical ratings are applicable to Sediver® suspension insulator strings not equipped with arcing devices or grading rings.

According to the American Standard the average value of three tested strings shall equal or exceed:

95% of the guaranteed values as given in the data sheet, for low frequency dry flashover,

90% of the guaranteed values as given in the data sheet, for low frequency wet flashover,

92% of the guaranteed values as given in the data sheet, for critical impulse flashover.

These electrical ratings are applicable to Sediver® suspension insulator strings not equipped with arcing devices or grading rings.

# Active contributions to international committees

Since the very beginning of international technical cooperation, Sediver has always been an active member in fields of research and standardization in international committees and working groups dealing with all aspects of high voltage insulation; for example Sediver experts are involved in IEC working groups TC36B, CIGRE: B2, D1, C4 and contribute to the activities of NEMA-ANSI C29, IEEE OHL SC and CSA 411 standard Committees.

## Extract of Sediver articles in IEEE and international publications on glass:

- GEORGE JM / LEPLEY D. "AC AND DC POLLUTION TESTING METHODS: ACCURACY AND LIMITATIONS", 2022 INMR World Congress, Oct 16 - 19 2022, Berlin, Germany
- DELHUMEAU F / DUMAS C / GEORGE JM. "SIMULATION OF ELECTRIC FIELD: WHAT AND WHAT NOT TO EXPECT", 2022 INMR World Congress, Oct 16 - 19 2022, Berlin, Germany
- ESPINOSA C / VO D / GEORGE JM . "OVERHEAD LINE INSULATORS IN OPERATING CONSTRAINTS UNDER SEVERELY POLLUTED CONDITIONS : THE BENEFITS OF SILICONE COATED GLASS INSULATORS AND THEIR APPLICATION AT THE PG&E DIABLO CANYON NUCLEAR POWER PLANT", 2022 CIGRE PARIS, 28 aug. - 02 sept 2022, Paris
- GEORGE JM / PONS C / VOSLOO WL. "ASSESSMENT OF PERFORMANCE OF INSULATORS THROUGH LEAKAGE CURRENT MONITORING UNDER CONTAMINATED CONDITIONS", CIGRE 2020 PARIS - cigre e-session 48 - Aug 24 - Sep 3 2020
- GEORGE JM / PRAT S. "INSULATORS UNDER FIRE", EDM 2019, International conference on overhead lines, Design, Construction, Inspection & Maintenance, Mar. 25-28, 2019, Fort Collins, Colorado, USA
- VIRLOGEUX F / PRAT S / GEORGE JM. "REVIEW OF 20 YEARS OF SILICONE COATED INSULATORS IN THE FIELD", INMR 2017 World Congress, nov 5 - 8 2017, Barcelona, Spain
- GEORGE JM. / BROCARD E. / PRAT S. / VIRLOGEUX F. / LEPLEY D. "NECESSARY CHECK POINTS & TESTING FOR SCREENING THE QUALITY OF INSULATORS", INMR 2017 World Congress, nov 5 - 8 2017, Barcelona, Spain
- ALLES J. / BEROUAL A. / BROCARD E. / GEORGE JM. "EVALUATION OF ELECTRICAL PERFORMANCE ON HIGH VOLTAGE GLASS SUSPENDED INSULATORS", EIC 2017, Electrical Insulation Conference IEEE, 11 - 14 Jun 2017, Baltimore, USA
- GEORGE J.M. "MITIGATION OF SEVERE CONTAMINATION PROBLEMS ON OVERHEAD LINES WITHOUT THE NEED FOR COMPOSITE INSULATORS", EDM International Conference on Overhead Lines - Fort Collins, Colorado, USA - April 2016
- KLASSEN D., ZOGHBY E., KIELOCH Z. "ASSESSMENT OF TOUGHENED GLASS INSULATORS REMOVED FROM HVDC LINES AFTER MORE THAN 40 YEARS IN SERVICE", CIGRE CANADA CONFERENCE 2015
- GEORGE JM., PRAT S., VIRLOGEUX F. "Silicone coating on toughened glass insulator: Review of laboratory and field performance" INMR World Congress 2015, MUNICH, GERMANY, 2015
- VIRLOGEUX F., PRAT S., GEORGE JM. "Ageing and degradation mechanisms of silicone polymers used for outdoor electrical insulation" ISH 2015 - PILSEN, CZECH REPUBLIC
- KLASSEN D., ZOGHBY E., KIELOCH Z. "Assessment of toughened glass insulators removed from HVDC lines after more than 40 years in service" CIGRE CANADA CONFERENCE, 2015
- GEORGE JM., PRAT S., VIRLOGEUX F. "Coating Glass Insulators for Service in Severe Environments" INMR Quarter 4, 2014
- GEORGE JM., LODI Z. "Mechanical and electrical behaviour of a damaged toughened glass insulator" EDM - FORT COLLINS USA, 2014
- GEORGE JM., PRAT S., TARTIER S., LODI Z. "Electrical characteristics and properties of a stub" ISH 2013 SEOUL, KOREA
- GEORGE JM., DEL BELLO E. "Assessment of electrical and mechanical performance of toughened glass insulators removed from existing HV lines" CIGRE REGIONAL MEETING – CALGARY, CANADA, AUGUST 2007
- PAIVA O.; SUASSUNA R.; DUMORA D.; PARRAUD R.; FERREIRA L.; NAMORA M. "Recommendations to solve corrosion problem on HV insulator strings in tropical environment" CIGRE SYMPOSIUM CAIRNS, 2001 Paper 300-05
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- CROUCH A.; SWIFT D.; PARRAUD R.; DE DECKER D. "Aging mechanisms of AC energised insulators" CIGRE 1990, Paper 22-203
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